GorillaConcreteTools

GP-2: Slim-Line Dual Component Pump

Product Manual



Parts Diagram



Part #	Description
GP2 – 1	Pump Main Frame
GP2 – 2	8" Rear_Wheel (sold Individually)
GP2 – 3	Front Caster wheel
GP2 – 4	Right Motor/Pump Mount Support
GP2 – 5	Left Motor/Pump Mount Support
GP2 – 6	Motor/Pump Mount
GP2 – 7	Motor Drip Cover
GP2 – 8	Drip cover Washer
GP2 – 9	Static Mixing Tip Holder
GP2 – 10	Chain/Sprocket Cover
GP2 – 11	Drive Sprocket
GP2 – 12	Pump Sprocket
GP2 – 13	Idler Sprocket
GP2 – 14	Drive Chain
GP2 – 15	Optional Generator Mounting Bracket
GP2 – 16	Optional Generator Tray
GP2 – 17	Dispensing Hose Retention Cable (Not Pictured) 2:1
GP2 – 18	Pumping Sprocket (not Pictured)
GP2 – 19	2:1 Drive Chain (Not Pictured)
GP2 – 20	Complete Generator Tray Assembly Kit (Not Pictured)



Part #	Description
GP2 – 21	Controller Mount/ Handle
GP2 – 22	Handle Grip
GP2 – 23	Waste Dispensing Bucket Holder
GP2 – 24	Dispensing Wand Mount
GP2 – 25	Inverter Top Brackets
GP2 – 26	Inverter
GP2 – 27	Inverter Left Bracket
GP2 – 28	Inverter Right Bracket
GP2 – 29	Controller
GP2 – 30	Electronics Cover
GP2 – 31	Main Power Supply Cord (Not Pictured)
GP2 – 32	Main Power Supply Cord Grip Connector (Not Pictured)
GP2 – 33	24 Volt Battery Harness (Not Pictured)
GP2 – 34	24 Volt Battery Conversion Kit (Not Pictured)



Part #	Description
GP2 – 35	Drive Motor
GP2 – 36	Pump
GP2 – 37	Pump Fitting
GP2 – 38	Lower Pump Fitting
GP2 – 39	Ball Valve
GP2 – 40	Stainless Steel Hopper
GP2 – 41	Large Particle Filter
GP2 – 42	Hopper Lid
GP2 – 43	Hopper Lid Hold Down



Part #	Description
GP2 – 48	Dispensing Wand
GP2 – 49	Coarse Thread Manifold
GP2 – 50	Fine Thread Manifold (Not Pictured)
GP2 – 51	Grease Fitting
GP2 – 52	Manifold Hose Fitting
GP2 – 53	Dispensing Hose
GP2 – 54	Wand Handle
GP2 – 55	On/Off Switch
GP2 – 56	Potentiometer
GP2 – 57	Potentiometer Knob
GP2 – 58	Handle electronics Cover
GP2 – 59	Static Mixing Tip
GP2 – 60	Coarse Thread Manifold Nut
GP2 – 61	Fine Thread Manifold Nut (Not Pictured)
GP2 – 62	Wand Electrical Harness (Not Pictured)
GP2 – 63	Dispensing Hose Protective Cover (Not Pictured)
GP2 – 64	Complete Dispensing Wand Assembly as Shown
GP2 – 65	Coarse Thread Manifold Night Cap
GP2 – 66	Fine Thread Manifold Night Cap

GP-2 Features, Set Up, and Cleaning

Warnings!

These instructions are only intended to show you the set-up of our pump. Do not use until you have been trained on how to properly operate a polyurea pump.

- Wear appropriate safety gear when operating this pump
- Always use the same tanks with similar chemicals. Mixing materials will cause curing inside of the tanks, pumps, and hoses
- Store pump properly according to guidelines

Pump Features

Pump Control Features:

Familiarize yourself with the pump prior to use

- **Power Switches:** Every unit is equipped with two on/off switches. *Ensure both switches are off prior to connecting to power.*
 - The Main Power Switch (fig. 1) is located on the main power line coming from the power source and will turn on electronic controls.
 - The Dispensing Wand Switch (fig. 2 red arrow) is located on the handle of the dispensing wand and turns on the motor and speed control.
- Speed Control: (fig. 2. yellow arrow)
 - This unit is programmed for soft starting to ensure smooth operation and dispensing of material, which means it will take several seconds to achieve maximum speed.
 - We recommend turning the speed control knob all the way counter clockwise to the 0 throttle position prior to first use.
 - To increase dispensing rate, turn speed control knob clockwise.





Pump Set Up

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Filling Pump:

- 1. Read the manufacturer's safety data sheet and instructions for the material you will be using.
- 2. Mix components according to the manufacturer's instructions.
- 3. After mixing components, pour Part A into Part A tank, and then, pour Part B into Part B tank. (Fig. 1)

Never cross contaminant tanks.

Preparing for Use:

- 1. Clean off the manifold with the static mixing tip removed. (Fig. 2)
- 2. Dispense material into a waste container to check for a smooth, air-free flow of both components. Make sure that there are two smooth, consistent streams.
 - a. If the streams of material are not consistent, check for blockages and
- **Figure 2** *clean the manifold accordingly and repeat the previous steps.*
 - 3. Attach a new static mixing tip onto the manifold.
 - a. If dispensing a cure sample, follow longterm interruptions directions below.

Work Interruptions:

- 1. *Short Term* (5 or so minutes): periodically trigger applicator wand to dispense material into a waste container every 30-45 seconds to ensure the material in static mixing tip does not set.
- 2. **Long Term** (lunch break or cure sample): remove static mixing tip and discard. Pump grease into fittings on the manifold. Upon returning to work, re-install a new static mixing tip.

Figure 1



Figure 2



Pump Cleaning

Materials Needed:

- 8 cups of manufacturer's recommender cleaner
- 4 cups of oil (we recommend vegetable)
- Solvent proof gloves and splash-proof goggles
- Waste buckets
- Rags or Paper towels
- Proper storage container for leftover material

Warnings

- Always clean in a well-ventilated area
- Do NOT clean the pump near open flames or welders
- Wear protective gear
- Dispose of all waste correct and according to local guidelines

Tank Cleaning:

- 1. Dispose of all remaining material by purging it straight through the manifold without a static mixer attached into a waste container. *Follow manufacturer's guidelines for material disposal.*
- 2. After emptying, pour 4 cups of cleaner into each tank.
- 3. Purge through the system, including the manifold to clean it out.
- 4. Repeat steps 2 and 3 as needed until lines are clean.
- 5. Verify that all cleaner has been purged from the system.
- 6. Wipe tanks clean with the manufacturer's recommended cleaner.

Proper Storage:

- 1. After cleaning, pour at least 2 cups of oil (we recommend vegetable) into each tank.
- 2. Purge any remaining cleaner from the system using the oil. Leave some oil in the lines, manifold, valves, and pumps for proper storage.
- 3. Using manifold grease fittings, pump grease into manifold until it comes out of the dispensing ports.

Optional GP-2-24 Battery Configuration

Kits needed for conversion (sold separately): GP2-20, GP2-34

2 Batteries Required (not included): Group 24 Deep Cycle Lead Acid (Flooded Type)

ALL ELECTRICAL CONNECTIONS SHOULD BE DONE BY A CERTIFIED ELECTRICIAN

This is a 24-volt circuit. Failure to properly connect terminals will void the product warranty. **Battery Installation:**

- 1. Plug in the bottom two terminals using the black jumper cable, with the red plug attaching to the positive terminal of battery 1 and the black plug attaching to the negative terminal of battery 2. (yellow arrows)
- 2. Plug in the red positive wire to the positive terminal of battery 2. (blue arrow)
- 3. Plug in the black positive wire to the negative terminal of battery 1. (green arrow) **THIS STEP MUST BE DONE LAST.**



Optional GP-2-24 Battery Harness



